## Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

- 1. (currently amended) A process for the production of alcohols, comprising:
  - (a) subjecting an olefin to a hydration reaction with water to form a reaction product including the corresponding alcohol, the olefin having a carbon chain of 2 to 12 carbon atoms, the carbon chain being selected from a linear chain and a branched chain, the reaction being conducted in the presence of a solid state olefin hydration catalyst in a reaction zone, the temperature and pressure of the hydration reaction being selected so that the olefin is largely in a vapour phase and the alcohol is in the liquid phase, the olefin being in a molar excess when compared with water, and producing a product stream the alcohol content of the water in the reaction zone being maintained at a level to produce a product stream essentially comprising the corresponding alcohol and water; and,
  - (b) heating the product stream in a reboiler and returning volatile components to step (a) for further processing;
  - (c) simultaneously recovering a product stream from the reboiler; and,
  - (d) maintaing a sufficient mole fraction of alcohol in the reaction zone such that the product stream from the reboiler essentially comprises the corresponding alcohol and wateras a substantially anhydrous liquid.
- (Original) A process according to claim 1 further comprising maintaining the alcohol content of the water in the reaction zone from 10 to 40% mole fraction.

- (Original) A process according to claim 1 further comprising maintaining the alcohol content of the water in the reaction zone from 15 to 40% mole fraction.
- 4. (Original) A process according to claim 1 further comprising maintaining the alcohol content of the water in the reaction zone from 25 to 40% mole fraction.
- 5. (Original) A process according to claim 1 wherein the water in the reaction zone is subjected to mixing such that the alcohol content of the water in the reaction zone is maintained at the level to produce a product stream essentially comprising the corresponding alcohol and water as the water travels through the reaction zone.
- 6. (Original) A process according to claim 1 wherein the catalyst has hydrophobic properties.
- 7. (Original) A process according to claim 6 wherein the reaction in step (a) is effected by catalytic distillation.
- 8. (Original) A process according to claim 1 wherein step (a) is effected at a pressure of 0.1 to 4 MPa.
- 9. (Original) A process according to claim 8 wherein step (a) is effected in a temperature range of 50-225 °C.
- 10. (Original) A process according to claim 9 wherein the feed ratio of water to olefin is in the range of 1:3 to 1:5.

## Appl. No. 10/798,313 Amdt. dated December 19, 2006 Reply to Office action of August 31, 2006

Page 4 of 7

- 11. (Original) A process according to claim 10 wherein the pressure is about 2 kPA.
- 12. (Original) A process according to claim 11 wherein the olefin has a carbon chain of 2-4 carbon atoms.
- 13. (Cancelled)
- 14. (Cancelled)
- 15. (Cancelled)
- 16. (Original) A process according to claim 12 wherein the catalyst is disposed within the column in two separate spaced apart catalytic beds, the two catalyst beds together comprising the reaction zone.
- 17. (Original) A process according to claim 16 wherein step (a) is effected at a pressure of 0.1-4 MPa, and a temperature in the range of 50—225 °C.
- 18. (New) A process according to claim 1 further comprising recovering the alcohol from the reboiler as a substantially anhydrous liquid.